WO 2004/056193 PCT/NZ2003/000292

## WHAT WE CLAIM IS:

1. A method for on-farm separation of at least one milk component characterised by the steps of:

- (i) using an automated milking device to extract milk from a dairy animal, and
- (ii) passing the milk extracted through a separation device to remove said at least one milk component from the milk.
- A method for the on-farm separation of at least one component from the milk of a lactating dairy herd characterised by the steps of:
  - (i) allowing animals to freely enter a milking system and be milked by an automated milking device, and
  - (ii) passing the milk through a separation device to remove said at least one component from the milk.
- 3. A method as claimed in claim 1 or claim 2 wherein said at least one component separated is lactoferrin.
- 4. A method as claimed in any one of claims 1 to 3 wherein the automated milking device is a robotic device.
- 5. A method as claimed in any one of claims 1 to 4 wherein the dairy animal is a cow.
- 6. A method has claimed in any one of claims 1 to 5 wherein the separation device includes ultrafiltration.

WO 2004/056193 PCT/NZ2003/000292

7. A method has claimed in any one of claims 1 to 6 wherein the separation device includes chromatographic separation.

- 8. A method has claimed in any one of claims 1 to 7 wherein the separation device includes dialysis.
- 9. A separation device configured for use in a method as claimed in any one of claims 1 to 8 wherein the separation device is formed from a modular cartridge unit incorporating a matrix for removing at least one specific milk component.
- 10. A separation device as claimed in claim 9 wherein a plurality of separation device cartridges are employed to remove one or more milk components.
- 11. A separation device as claimed in claim 9 or claim 10 wherein the separation device is configured to enable for substitution or replacement of cartridges.
- 12. A separation device as claimed in any one of claims 9 to 11 wherein the separation device is configured to enable the cleaning or elution of cartridges.
- 13. A milking system incorporating the separation device as claimed in any one of claims 9 to 12 into each stall of the milking system.
- 14. A milking system as claimed in claim 13 wherein a plurality of separation devices are installed, at least one operational, one recharging.
- 15. A milking system as claimed either claim 13 or claim 14 wherein animal identifiers determine which separation device is used.
- 16. An automated milking device for use in a method as claimed in any one of claims 1 to 8.

WO 2004/056193 PCT/NZ2003/000292

17. An automated milking device as claimed in claim 16 configured to divert the milk extracted to the separation device.

- 18. A method for on-farm separation of at least one milk component substantially as herein described with reference to and as illustrated by the accompanying description and drawings.
- A separation device substantially as herein described with reference to and as illustrated by the accompanying description and drawings.
- 20. An automated milking device substantially as herein described with reference to and as illustrated by the accompanying description and drawings.